

Work Order ID 113916

February-26-14 8:00:05 AM

113916

Page 1

Item ID: D066-1001-013 Accept *N19000040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Bearpaw Installation, Large
Start Date: 2/26/14 Start Qty: 2.00 *2* Cust Item ID:
Required Date: 2/28/14 Req'd Qty: 2.00 *2* Customer:
Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D066-1001	REV B								
100	Document Control	0.00							
100	DOCUMENT CONTROL					2			
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPPD066-1001-013		CHG 001						
110	Pick Kit	0.00							
110						2			
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120						2			
QC	Memo	0.00							
Quality Control									

MLJ 14-02-26

DAS
33
9-89
14-02-26
DAS

Work Order ID 113916

February-26-14 8:00:05 AM

113916

Page 2

Item ID: D066-1001-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Bearpaw Installation, Large

Start Date: 2/26/14

Start Qty: 2.00

2

Cust Item ID:

Required Date: 2/28/14

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D066-1001-013

Location: 6BPPP Rev: A2 14-03-11 8

140

0.00

140

QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

MLJ 14-03-11(H) 14-03-11

Picklist Print

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Page 1

Work Order ID: 113916

113916

Parent Item: D066-1001-013

D066-1001-013

Parent Item Name: Bearpaw Installation, Large

Start Date: 2/26/14

Required Date: 2/28/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 13-10-30 JLM VERIFIED BY:DD IPP
REV:B 13.12.03 AS PER IIN REV.B DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3456-1 Washer		Manufactured	No				Each	242.0000	8			DAS 32 9-89	

D3456-1

Washer

DAS
6
9-89

Location

Loc Qty

Loc Code

FG 7
25701 7
ST046 235
107629 12
111514 23
111782 100
113126 100

107629

DAS
31
9-89

D3556-1
Clamp For R44 Bearpaw

D3556-1

DAS
6
9-89

Location

Loc Qty

Loc Code

ST457 32
110383 32

110383

DAS
31
9-89

D3601-1
Radius Block

D3601-1

DAS
6
9-89

Location

Loc Qty

Loc Code

ST056 59
109979 43
110349 16

109979

DAS
32
9-89 14/2/27 (2)

DAS
31
9-89

Picklist Print

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Work Order ID: 113916

113916

Parent Item: D066-1001-013

D066-1001-013

Parent Item Name: Bearpaw Installation, Large

Start Date: 2/26/14

Required Date: 2/28/14

Start Qty: 2.00

Required Qty: 2.00

D4930-3

Manufactured No

Each

4.0000

4

DAS
32
9-89

D4930-3

Bearpaw

DAS
6
9-89

Location

Loc Qty

Loc Code

ST

4

110403

4

6.0000

DAS
32
9-89

D4952-041

Manufactured No

Each

6.0000

D4952-041

Wearplate Assembly

DAS
6
9-89

Location

Loc Qty

Loc Code

ST550

6

111146

6

13.0000

DAS
32
9-89

D4953-1

Manufactured No

Each

13.0000

D4953-1

Cushion

DAS
6
9-89

Location

Loc Qty

Loc Code

ST451

13

109978

13

107.0000

DAS
32
9-89

AN4-12A

Purchased No

Each

107.0000

AN4-12A

Bolt

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

10

120423

10

ST356

97

M126105

47

M127817

50

DAS
32
9-89

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Shop Packet Print

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Picklist Print

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Work Order ID: 113916

113916

Parent Item: D066-1001-013

D066-1001-013

Parent Item Name: Bearpaw Installation, Large

Start Date: 2/26/14

Required Date: 2/28/14

Start Qty: 2.00

Required Qty: 2.00

AN4-15A
AN4-15A

Bolt

DAS
6
9-89

Purchased

No

Each

366.0000

8

**

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

GA

100

120449

100

st357

266

m127817

266

Each

276.0000

8

**

DAS

33

9-89

Location

Loc Qty

Loc Code

FG

5

121541

5

ST357

150

M128324

150

ST515

121

M127817

121

Each

5,302.000

16

**

DAS

33

9-89

14-02-26

Location

Loc Qty

Loc Code

ST294

902

M127693

902

ST510a

4400

M127813

1400

M127904

3000

NAS1149D0463J

Purchased

No

Each

5,302.000

16

**

DAS

33

9-89

14-02-26

NAS1149D0463J

WASHER

(2)

DAS
6
9-89

Location

Loc Qty

Loc Code

ST294

902

M127693

902

ST510a

4400

M127813

1400

M127904

3000

Picklist Print

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Work Order ID: 113916

113916

Parent Item: D066-1001-013

D066-1001-013

Parent Item Name: Bearpaw Installation, Large

Start Date: 2/26/14

Required Date: 2/28/14

Start Qty: 2.00

Required Qty: 2.00

MS2104214

Purchased

No

Each

6,239.000

24

MS2104214

Locknut

DAS
33
9-89

14-02-26

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

48

m126333

48

ST314

32

m126275

32

ST509

6148

m127255

1148

m127813

2000

m128300

3000

ST518

11

m127376

11

127255

DAS
33
9-89

MAR 10 2013

REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D066-1001

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4.0 WEIGHT AND BALANCE

DAS
6

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D066-1001-011	8.3 lb	0.0 in	0.0 in-lb	123.89 in	1028 in-lb
Bearpaw Installation (Small)	3.74 kg	0.0 m	0.0 m-kg	3.14 m	11.7 m-kg
D066-1001-013	9.8 lb	0.0 in	0.0 in-lb	124.98 in	1225 in-lb
Bearpaw Installation (Large)	4.41 kg	0.0 m	0.0 m-kg	3.17 m	14.0 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Part Number	Description
X		D066-1001-011	BEARPAW INSTALLATION (SMALL)
	X	D066-1001-013	BEARPAW INSTALLATION (LARGE)
4	4	D3456-1	Washer
4	4	D3556-1	Clamp
8	8	D3601-1	Radius Block
2		D4930-1	Bearpaw
	2	D4930-3	Bearpaw
4	4	D4952-041	Wearplate
4	4	D4953-1	Cushion
4	4	AN4-12A	Bolt
4	4	AN4-15A	Bolt
4	4	AN4-16A	Bolt
8	8	INAS1149D0463J	Washer
12	12	MS21042L4	Nut (or MS21042-4)

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Revision: B

Date: 13.11.13